

**Indexable insert for turning DNMG 150612, for roughing machining, Grade: HBT130****Order data**

Order number	250787 HBT130
GTIN	4062406261641
Item class	22D

**Technical description**

Corner radius	1.2 mm
Chip breaker	MR
Cutting speed $v_c$ main application	40 - 180 m/min
Finishing/roughing assignment	Roughing
Grade	HBT130
Cutting depth $a_p$	2 - 6 mm
Number of changes/inserts	4
Main application	M
Tool material	Carbide
Coating	TiCN

Feed f	0.15 - 0.55 mm/rev.
Cutting conditions	slightly interrupted
ISO code indexable insert	DNMG 150612
Type of product	Indexable insert for turning